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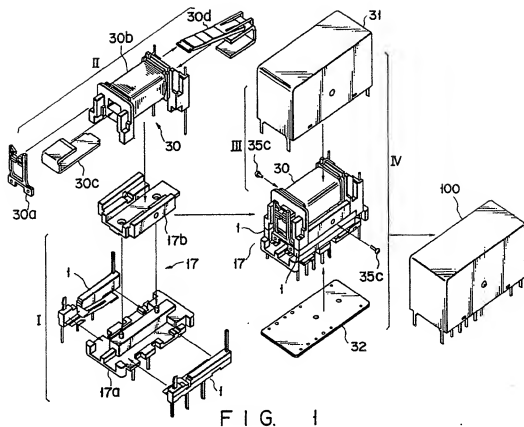
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(94) Relay device for switching radio frequency signal.

(17) Each of first and second contact blocks (1, 1) includes a substantially rectangular insulating member, a pair of stationary contact members projecting inward from the insulating member and supported with a predetermined interval therebetween, a movable contact member arranged between the pair of stationary contact members and supported by the insulating member, and first, second, and third terminals for electrically extracting the pair of stationary contact members and the movable contact member, respectively, and projecting from a base portion of the insulating member with predetermined intervals therebetween. An electromagnet (30) includes a movable member for commonly acting on the movable contact members of the first and second contact blocks (1, 1) to move each movable contact member toward one of the pair of stationary contact members of each of the first and second contact

blocks (1, 1). A shielding block member (17) with a substantially H-shaped section includes two storage spaces for storing the first and second contact blocks (1, 1), respectively, a support portion for mounting the electromagnet (30), and a predetermined number of notched portions for guiding the first, second, and third terminals of each of the first and second contact blocks. At least a surface of the shielding block member has conductivity. A shielding case (31) shields at least an edge of an opening portion of the shielding block member (17).

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## Relay device for switching radio frequency signal

The present invention relates to a relay device and, more particularly, to a radio frequency (RF) relay device constituting a switch for an RF band.

In a metering system for an RF band of several GHz such as a spectrum analyzer, a standard signal generator, and a network analyzer, a programmable attenuator is used as a means for varying an RF signal level. This programmable attenuator is constituted by a plurality of stages of the RF relay devices as described above. The performance, quality, and shape of the programmable attenuator are factors having a direct influence on the metering system. Most of the factors depend on the RF relay device as a component of the system.

Fig. 13 is a side view showing a conventional RF relay device disclosed as Published Unexamined Japanese Utility Model Application No. 63-69453.

Referring to Fig. 13, reference numerals 40 denote movable contact members; and 43, terminals. Each movable contact member 40 is brought into contact with a corresponding terminal 43 to electrically switch the circuit.

Reference numeral 41 denotes a shield for covering the movable contact members 40 and the terminals 43.

The above RF relay device, however, is of a one-transfer-type in which the central terminal 43 serves as a common terminal.

In addition, an electromagnet 2 for moving the movable contact members 40 must be arranged at the side of the shield 41 along a moving direction of the movable contact members 40. Therefore, an installation area of the entire RF relay device is undesirably increased.

Furthermore, since the movable contact members 40 and the terminals 43 are brought into direct contact with each other, contact surfaces are easily abraded after switching is performed a large number of times. In addition, since a contact resistance and the like are increased accordingly, RF characteristics are adversely affected, thereby degrading the durability of the relay device.

In addition the shield 41 is notched at the central portion of the longitudinal direction of the movable contact member 40, no isolation can be obtained.

Fig. 14 is an exploded perspective view showing a main part of another conventional RF relay device disclosed as Published Unexamined Japanese Utility Model Application No. 61-133943.

Referring to Fig. 14, reference numerals 401 and 411 denote movable contact members; and 341, 351, and 361 denote terminals fixed, to a

shielding case 331 by an insulating member 371. The movable contact members 401 and 411 are brought into contact with the terminals 341, 351, and 361 by a moving mechanism (not shown) to electrically switch the circuit.

The shielding case 331 covers the movable contact members 401 and 411 and the terminals 341, 351, and 361.

The shielding case 331 of the above RF relay device, however, is formed to cover the movable contact members 401 and 411 and the terminals 341, 351, and 361 in consideration of only external isolation. Therefore, since such an RF relay device is not particularly arranged in consideration of a characteristic impedance between the movable contact members, the terminals, and the shielding case, its usable frequency is at most 200 MHz. For this reason, this RF relay device cannot be used for a higher frequency band (1,000 MHz or more).

In addition, since no ground terminal is provided between the shielding case and each terminal, no isolation can be obtained.

Furthermore, if an electromagnet is arranged at the side of the shielding case in a horizontal plane, an installation area of the entire RF relay device is undesirably increased.

Note that the conventional RF relay device as shown in Fig. 13 or 14 is of a printed circuit board mounting type which can be mounted on a printed circuit board. However, a use frequency band of the above conventional RF relay device cannot reach an RF band of several GHz, and its reliability including reproducibility is poor.

It is, therefore, an object of the present invention to provide a new and improved relay device for a radio frequency signal which can extend a use frequency band to an RF band of several GHz or more and can improve the reliability including reproducibility. More specifically, according to the RF relay device of the present invention, high durability for mounting the device on a printed circuit board can be obtained, a plurality of transfers can be switched by a single electromagnet, a plurality of transfers can be isolated from each other to realize a plurality of transfers in a single relay device, an installation area of the device can be reduced, isolation between the terminals can be obtained, and a characteristic impedance of the circuit inside the shielding case can be maintained at a predetermined value.

According to one aspect of the present invention, there is provided a relay device for switching a radio frequency signal, the device comprising: first and second contact blocks each having a substantially rectangular insulating member, a pair

of stationary contact members projecting inward from the insulating member and supported with a predetermined interval therebetween, a movable contact member arranged between the pair of stationary contact members and supported by the insulating member, and first, second, and third terminals for electrically extracting the pair of stationary contact members and the movable contact member, respectively, and projecting from a base portion of the insulating member with predetermined intervals therebetween;

an electromagnet having a movable member for commonly acting on the movable contact members of the first and second contact blocks to move each movable contact member toward one of the pair of stationary contact members of each of the first and second contact blocks;

a shielding block member with a substantially H-shaped section, having two storage spaces for storing the first and second contact blocks, respectively, a support portion for mounting the electromagnet, and a predetermined number of notched portions for guiding the first, second, and third terminals of each of the first and second contact blocks, at least a surface of the shielding block member having conductivity; and a shielding case for shielding at least an edge of an opening portion of the shielding block member.

According to another aspect of the present invention, there is provided a high frequency relay device comprising:

first and second contact blocks each having an insulating member integrally incorporating a pair of stationary contact plates, a movable contact spring, and terminals, and having a contact member at a contact portion of each contact;

an electromagnet having a movable member for displacing a free end of the movable contact spring of each of the first and second contact blocks toward one of the stationary contact plates;

a block member formed to have a substantially H-shaped section, having a plurality of ground terminals, having an electromagnet on an upper surface thereof, storing the first and second contact blocks in first and second storage spaces formed therein, respectively, and having a shielding wall for isolating the first and second contact blocks; and a conductive shielding case for covering outer surfaces of the first and second blocks, the electromagnet, and the block member.

The block member and the shielding case may be electrically connected by connecting means. In addition, a bottom case may be formed on the lower surface of the block member to close an opening portion defined between the bottom case and a peripheral portion of the shielding case.

With the above arrangement, the stationary contact plates and the movable contact springs

exposed on the surfaces of the first and second contact blocks are arranged in the first and second storage spaces defined inside the block member formed to have an H-shaped section and grounded via the ground terminals. The first and second storage spaces are isolated from each other by a shielding wall. Therefore, the first and second storage spaces are not adversely affected by electromagnetic wave interference between the first and second contact blocks or an electromagnetic field of the electromagnet and can be maintained under constant conditions. In addition, since the shielding case is adopted, the RF relay device is not subjected to interference of an unnecessary electromagnetic wave present outside the device.

Furthermore, the pair of stationary contact plates and the movable contact spring have the contact members. Therefore, since the contact members are directly brought into contact with each other, abrasion can be prevented, and a contact resistance or the like does not change, thereby improving durability of the contact portions.

Moreover, since the electromagnet for generating an intense magnetic field can be arranged above the shielding block, a two-transfer type RF relay device can be obtained with a small installation space.

According to still another aspect of the present invention, there is provided a shielding block structure for switching an RF frequency, comprising: first and second contact blocks each having an insulating member integrally incorporating a pair of stationary contact plates, a movable contact spring, and a plurality of terminals; and a block member formed to have a substantially H-shaped section in order to obtain storage spaces for storing the first and second blocks and having through grooves, wherein predetermined intervals are maintained from the stationary contact plates and the movable contact springs of the first and second contact blocks to the opposing block member and from the plurality of terminals of the first and second contact blocks to the opposing block member, thereby maintaining a predetermined characteristic impedance. Therefore, a switch can be used for a higher frequency band. In addition, since a plurality of ground terminals are formed integrally with the block member in the same direction as the plurality of terminals, isolation between the terminals can be obtained.

Furthermore, since the block member includes step portions and projections, storage positions of the first and second contact blocks can be determined. Therefore, the predetermined characteristic impedance can be maintained.

With the above arrangement, the stationary contact plates and the movable contact springs

exposed on the surfaces of the contact blocks are arranged in the first and second storage spaces defined inside the H-shaped block member so as to be separated from the block member by a predetermined distance capable of obtaining a predetermined characteristic impedance. Therefore, the predetermined characteristic impedance can always be maintained. In addition, since the plurality of terminals of the contact blocks are inserted in the through grooves of the block member with a predetermined distance therebetween, a predetermined characteristic impedance can be maintained. In order to reliably obtain this effect, the step portions and the projections formed on the block member determine relative positions of the first and second contact blocks with respect to the block member.

As a result, since the characteristic impedance can be maintained at a predetermined value, the RF relay device can be applied to a switch for a higher frequency band.

In addition, since the ground terminals are molded integrally with the block member, isolation between the plurality of terminals of each contact block can be obtained by the ground terminals.

Additional objects and advantages of the invention will be set forth in the description which follows, and in part will be obvious from the description, or may be learned by practice of the invention. The objects and advantages of the invention may be realized and obtained by means of the instrumentalities and combinations particularly pointed out in the appended claims.

The accompanying drawings, which are incorporated in and constitute a part of the specification, illustrate presently preferred embodiments of the invention and, together with the general description given above and the detailed description of the preferred embodiments given below, serve to explain the principles of the invention.

Fig. 1 is an exploded perspective view showing an RF relay device according to an embodiment of the present invention;

Fig. 2 is an exploded perspective view showing in detail a part I shown in Fig. 1;

Fig. 3 is an exploded perspective view showing in detail a part II shown in Fig. 1;

Fig. 4 is an exploded perspective view showing in detail a part III shown in Fig. 1;

Fig. 5 is an exploded perspective view showing in detail a part IV shown in Fig. 1;

Figs. 6A, 6B, and 6C are plan, front, and side views, respectively, showing a main part shown in Fig. 1;

Figs. 7A, 7B, and 7C are plan, front, and side views, respectively, of another main part shown in Fig. 1;

Fig. 8 is a circuit diagram showing an ar-

range of a programmable attenuator using the RF relay device shown in Fig. 1;

Figs. 9A and 9B are bottom and side views, respectively, showing a state in which a part shown in Fig. 8 is mounted;

Fig. 10 is a perspective view showing another example of a bottom case shown in Fig. 1;

Fig. 11 is an exploded perspective view for explaining sealing of an RF relay device using the bottom case shown in Fig. 10;

Fig. 12 is a partially cutaway side view showing a state in which the RF relay device shown in Fig. 11 is mounted;

Fig. 13 is a cross sectional view showing a conventional RF relay device; and

Fig. 14 is an exploded perspective view showing a main part of another conventional RF relay device.

Fig. 1 is an exploded perspective view showing an RF relay device according to an embodiment of the present invention.

That is, this embodiment provides an RF relay device 100 comprising a shield/contact block assembly part I, an electromagnet assembly part II, a shielding case assembly part III, and a bottom case assembly part IV. The parts I, II, III, and IV will be described below in the order named. Note that for the descriptive convenience, a description order will be partially reversed, and some parts will be repeatedly described.

Fig. 2 is an exploded perspective view showing the shield/contact block assembly part I shown in Fig. 1. Referring to Fig. 2, each of a pair of contact blocks 1 is obtained by electrically connecting a terminal 3 to a movable contact spring 14 each making of a good conductor such as phosphor bronze, a terminal 4 to a stationary contact plate 8, and a terminal 5 to a stationary contact plate 9, respectively, and molding these components in a substantially rectangular parallelepiped insulating member 2 making of, e.g., a synthetic resin prepared by mixing glass fibers in a polycarbonate base material.

The movable contact spring 14 and the stationary contact plate 9 are arranged in notches 10 and 12 formed in a surface 2a as the lower surface of the insulating member 2 from which the terminals 3, 4, and 5 project, and the stationary contact plate 8 is arranged in a notch 11 formed in a surface 2b as its upper surface. The movable contact spring 14 and the stationary contact plates 8 and 9 project outward from the notches 10 to 12 so as to be substantially parallel to the lower surface 2a.

That is, the movable contact spring 14 and the stationary contact plates 8 and 9 are bent through a right angle so as to be substantially parallel to the lower surfaces 2a of the notches 10, 11, and 12, respectively. Therefore, the two contact plates

8 and 9 oppose each other at the side of a surface 2c neighboring the lower and upper surfaces 2a and 2b so as to vertically sandwich the insulating member 2.

The free end of the movable contact spring 14 is located between the two stationary contact plates 8 and 9 and normally in contact with the upper plate 8 by its elasticity. Contact members 8a and 9a each making of a gold, silver, or nickel alloy is fixed to opposing surfaces of the contact plates 8 and 9, respectively. Contact members 14a and 14b coated with gold are fixed to the upper and lower surfaces of the movable contact spring 14 at positions corresponding to the contact members 8a and 9a, respectively.

Projecting pieces 15a and 15b each having a predetermined height are formed at both ends of the upper surface 2b of the insulating member 2. The projecting pieces 15a and 15b are members for positioning an electromagnet to be described later.

A shielding block body 17 comprises a lower block 17a and an upper block 17b. The lower and upper blocks 17a and 17b are assembled to have a substantially H-shaped side surface by fitting and fixing two pins 18 projecting from an upper surface central portion of the lower block 17a into holes 19 formed in a central portion of the upper block 17b.

At least the surface of the block body 17 comprising the upper and lower blocks 17a and 17b consists of a good conductor. In this embodiment, a material obtained by under-plating copper on the surface of a molded product making of a zinc die-cast and performing nickel-plating thereon is used. However, a material obtained by performing metal-plating on the surface of a plastic molded product may be used.

A plurality of (e.g., six) ground terminals 90 are formed on the bottom surface of the lower block 17a, integrally molded by a zinc die-cast, for example. A shielding wall 21 is formed at a central portion on the upper surface of the lower block 17a along its longitudinal direction so that the lower block 17a is formed substantially line-symmetrical about the wall 21.

Projections 22 each having a predetermined height are formed at four corners of the lower block 17a. Each pair of projections 22 at an end in the longitudinal direction is continuously formed to have the same height.

Side walls 23 each having a predetermined height are formed along the edges in the longitudinal direction of the lower block 17a. The side walls 23 position the surface 2a of the insulating member 2 in the assembly of the contact block 1. Notches 23a and 23b for maintaining a characteristic impedance between a part of the movable contact spring 14 exposed on the lower surface of the contact

block 1 and the stationary contact plate 9 constant are formed in each side wall 23.

Through grooves 24a, 24b, and 24c through which the terminals 3 to 5 of the contact block 1 extend are formed in each side wall 23. The grooves 24a to 24c are formed around the terminals 3 to 5 such that a predetermined distance is formed between the grooves 24a to 24c and the terminals 3 to 5, respectively. The grooves 24a to 24c are formed in order to maintain a predetermined RF characteristic impedance (e.g., 50  $\Omega$ ) between the grooves 24a to 24c and the terminals 3 to 5, respectively. Note that the shape of the grooves 24a to 24c need not be rectangular as in this embodiment but may be circular.

The upper block 17b will be described below. The upper block 17b has a bottom portion 27 which is continuously in contact with the shielding wall 21 of the lower block 17a, and two pairs of step portions 28 and 29 extending outward from the bottom portion 27 to form a U shape. The step portions 29 are located above the side walls 23 of the lower block 17a with a predetermined distance therebetween and position the upper surface 2b of the insulating member 2 of the contact block 1.

The shield/contact block assembly part 1 consisting of the pair of contact blocks 1 and the shielding block body 17 having the above arrangements is assembled in directions indicated by arrow in Figs. 1 and 2. As a result, the shielding/contact block assembly part 1 is assembled as shown in plan, front, and side views shown in Figs. 6A, 6B, and 6C, respectively.

As shown in Fig. 6C, the shielding block body 17 is assembled to define an H shape having storage spaces A and B. The symmetrical contact blocks 1 are stored in the storage spaces A and B defined at both the sides of the shielding wall 21 formed on the shielding block body 17.

More specifically, the upper surface 2a of the insulating member 2 constituting the contact block 1 is located on the side wall 23 of the shielding block body 17, and its lower surface 2b is positioned on the lower surface of the step portion 29. At this time, as shown in Fig. 6C, the contact blocks 1 and the shielding contact plate 8 is separated from the lower surface 28a of the step portion 28 of the upper block 17b by an interval L1 and the stationary contact plate 9 is separated from an upper surface 17a of the lower block 17a by an interval L1' in each of the storage spaces A and B. Note that the distances L1 and L1' are equally set to about 1 to 1.5 mm so as to maintain a predetermined RF characteristic impedance (e.g., 50  $\Omega$ ) between the stationary contact plates 8 and 9 and the shielding block body 17, respectively.

Step portions 29a are formed on the lower surfaces of the step portions 29 of the shielding

block body 17. The contact blocks 1 and the block body 17 are formed such that when the surfaces 2c of the insulating members 2 of the contact blocks 1 are brought into contact with the step portions 29a, each interval L2 from the stationary contact plates 8 and 9 and the movable contact spring 14 to the shielding wall 21 is automatically set to a predetermined value. Note that the distance L2 is set to about 0.2 mm in order to maintain a predetermined RF characteristic impedance (e.g., 50  $\Omega$ ) in an edge line. In addition, the surfaces 2d present in the longitudinal direction of the contact blocks 1 are brought into contact with the projections 22 to position the contact block 1 in the longitudinal direction, thereby maintaining the predetermined distance from the terminals 3, 4, and 5 to the through grooves 24a, 24b, and 24c, respectively.

Fig. 3 is an exploded perspective view showing the electromagnet assembly part II shown in Fig. 1. Referring to Fig. 3, a coil 30b is wound around a coil bobbin 30e having a hollow portion 30e1, and terminals 30f and 30g connected to the coil 30b are located at both sides of one end portion of the coil bobbin 30e. A first yoke 30d with a U-shaped side surface having an armature 30d2 flexibly supported via an elastic support 30d1 is inserted from one end of the hollow portion 30e1 of the coil bobbin 30e, and a second yoke 30c with a J-shaped side surface is inserted from its other end. The first and second yokes 30d and 30c form a magnetic circuit. When the magnetic circuit is excited by the coil 30b, the armature 30d2 is attracted to the short side of the second yoke 30c. The distal end of the armature 30d2 is supported at its portion projecting from the other end of the hollow portion 30e1 by a support portion 30a1 of a movable member 30a. In this manner, a maximum displacement amount of the armature 30d2 is transmitted to the movable member 30a. As will be described later, both sides of a lower portion of the movable member 30a are arranged to oppose the distal ends of the movable contact springs 14 of the contact blocks 1 when the electromagnet assembly part II is assembled in the shielding/contact block assembly part I so that they urge the distal ends of the movable contact springs 14 by a displacing force transmitted from the armature 30d2 when the coil 30b is energized. An electromagnet 30 having the movable member 30a is thus provided.

As shown in Fig. 2 and a line I-I in Fig. 4, the electromagnet 30 as a driving means for driving the movable contact springs 14 is arranged on the upper surface of the shielding block body 17. The movable member 30a of the electromagnet 30 is brought into contact with and moves the movable contact springs 14 between the stationary contact

plates 8 and 9. Figs. 7A, 7B, and 7C are plan, front, and side views corresponding to Figs. 6A, 6B, and 6C, respectively, showing a state in which the shielding/contact block assembly part I is assembled with the electromagnet assembly part II.

Fig. 4 is an exploded perspective view showing the shielding case assembly part III shown in Fig. 1. Referring to Fig. 4, reference numeral 31 denotes a box-like (width 13 mm, height 14.5 mm and length 26 mm) shielding case having, at its opening edge portions 31a opposing in the longitudinal direction, a plurality of (in Fig. 4, two at each edge portion, i.e., a total of four) ground terminals 31b. In addition, through holes 35b for a connecting mechanism 35 are formed in both side portions opposing in the lateral direction of the shielding case 31. The connecting mechanism 35 electrically closes or connects between the shielding case 31 and the block body 17. The connecting mechanism 35 threadably fixes screw holes 35a and the through holes 35b formed in the side portions of the upper block 17b and the shielding case 31, respectively, by screws 35c. The connecting mechanism 35 is not limited to that of the above embodiment but may be arranged such that a recess portion to receive a projection is formed in the shielding case.

Fig. 5 is an exploded perspective view showing the bottom case assembly part IV shown in Fig. 1. Referring to Fig. 5, reference numeral 32 denotes a flat bottom case in which a predetermined number of holes 32a are formed at portions corresponding to the terminals 3, 4, 5, 20, 30f, and 30g. The bottom case 32 closes the opening edge portion 31a of the shielding case 31, and an epoxy resin-based sealing agent is used in order to seal a portion between the bottom case 32 and the shielding case 31. By filling this sealing agent in the through grooves 24a, 24b, and 24c, a change in characteristic impedance at a portion of each the terminals 3, 4, and 5 can be prevented.

An operation of the above arrangement will be described below. As described above, in the RF relay device according to the present invention, the two contact blocks 1 are positioned and stored as a two-transfer type in the single shielding block body 17.

In this manner, by only incorporating the contact blocks 1 in the shielding block body 17, electromagnetic waves of the two contact blocks 1 can be shielded by the shielding wall 21 of the shielding block 17, thereby obtaining isolation therebetween. In addition, these components can be easily assembled.

An RF characteristic impedance at a portion of each of the terminals 3, 4, and 5 of the contact block 1 can be maintained at a predetermined value (e.g., 50  $\Omega$ ) by a corresponding one of the

through grooves 24a, 24b, and 24c. In addition, an RF characteristic impedance at a portion of the stationary contact plates 8 and 9 and the movable contact spring 14 can be maintained at a predetermined value (e.g., 50  $\Omega$ ).

An electromagnetic field generated by the electromagnet 30 is isolated by the shielding block body 17 consisting of the upper and lower blocks 17b and 17a. Therefore, the RF characteristic impedance at the portion of the stationary contact plates 8 and 9 and the movable contact spring 14 is not adversely affected.

Furthermore, the contact members 8a and 9a are provided for the stationary contact plates 8 and 9, respectively, and the contact members 14a and 14b are provided for the movable contact spring 14. When the movable contact is driven and moved toward either of the stationary contact plates 8 and 9 by the electromagnet 30, the contact member 8a or 9a is brought into direct contact with the contact member 14a or 14b, respectively. Therefore, since the durability at these contact portions can be improved, a large number of switching operations can be achieved (1,000,000 times or more: in actual measurement, the number reached 5,000,000 times).

Since the electromagnet 30 for directly driving the movable contact springs 14 can be arranged on the upper surface of the shielding block body 17 or the like, i.e., a position close to the shielding block body 17, the entire RF relay device can be made compact.

In addition, since the two contact blocks 1 (two transfers) can be arranged in a single RF relay device while they are isolated by the shielding wall 21, a large number of contact circuits can be made compact. Therefore, an installation area for RF relay devices of equipment using a large number of RF relay devices can be reduced.

The RF relay device having the above arrangement can be used at series multi-stage circuit switching portions of a programmable attenuator shown in a circuit diagram of Fig. 8. Since a characteristic impedance can be maintained by the above RF relay device, an RF characteristic impedance of the entire circuit is not adversely affected even when the above RF relay device is used at the multi-stage switching portions.

Figs. 9A and 9B show a state in which an RF relay device 100 applied to the above programmable attenuator is mounted on a printed circuit board 101. An attenuator of this type performs switching between a state in which a signal supplied to an input side (IN) is passed directly to an output side (OUT) via a through line (TL) (through) and a state in which the signal is passed with an attenuation amount of a predetermined step (e.g., 1 dB step) via an attenuating circuit consisting of

resistors R1, R2, and R3 (suppression). At this time, if the above RF relay device 100 of the two-transfer type is used, the resistors R1, R2, and R3 can be arranged within an arrangement range of the RF relay device 100, and a connection pattern length to the next stage can be minimized. Therefore, the attenuator can be made much more advantageous than that using a conventional one-transfer type RF relay device.

Another embodiment of the bottom case 32 and a method of sealing the bottom case to the shielding case will be described below.

A bottom case (to be referred to as a thin-plate main body hereinafter) 321 shown in Fig. 10 is molded by a plastic resin and has a thickness of about 0.3 mm.

The thin-plate main body 321 is molded to have a width and length corresponding to an opening portion of a shielding case to be sealed. A projecting portion 322 having a height of about 0.2 mm is continuously formed on one surface 321a of the thin-plate main body 321 so as to be separated from an edge portion 321b by a predetermined distance.

Notches 322a are formed in the projecting portion 322 to have the same thickness as the thin-plate main body 321. The notches 322a split a stress produced by the continuous projecting portion 322 upon molding.

That is, if the thin-plate main body 321 does not have the projecting portion 322, a shrinkage ratio obtained after molding is uniform throughout the entire surface because the thin-plate main body 321 is flat, and therefore no warping is caused. The projecting portion 322 is required to regulate a flow of a sealing adhesive. If, however, the projecting portion 322 is continuously formed, a portion having a different shrinkage ratio is produced on the surface of the thin-plate main body 321 to cause warping. Since this warping is split by the notches 322a, the thin-plate main body 321 is molded flat. Therefore, the notches 322a are preferably formed with predetermined distances therebetween in the continuous projecting portion 322. In this embodiment, since the thin-plate main body 321 is rectangular, the notches 322a are formed at central portions along the long sides of the projecting portion 322.

A method of sealing an opening portion of a shielding case 311 by using the thin-plate main body 321 will be described below. The thin-plate main body 321 is mounted on the lower surface of the shielding case 311 with the surface having the projecting portion 322 facing down. Fig. 11 is a perspective bottom view of the shielding case 311 and the thin-plate main body 321. These parts are actually assembled in the same direction as the viewing direction of Fig. 11.



Through holes 323 are formed in the thin-plate main body 321 at positions corresponding to terminals 311b of the shielding case 311.

An edge portion 311c of the shielding case 311 and the thin-plate main body 321 are sealed by a flow of a sealing agent, but the sealing agent is prevented from flowing further inwardly by the projecting portion 322.

Fig. 12 is a side view showing a state in which an RF relay device 100 completed by sealing the thin-plate main body 321 at the opening portion of the shielding case 311 is mounted on a printed circuit board 101.

When the RF relay device 100 is mounted on the printed circuit board 101, the device 100 slightly floats from the circuit board because the projecting portion 322 projects from the lower surface, thereby easily introducing solder. Therefore, soldering can be easily performed.

As has been described above, according to the RF relay device of the present invention, since the contact members are formed in the contact blocks, the contact members are not abraded after a large number of switching operations. Therefore, an RF relay device having a high durability can be obtained, and switching can be performed a large number of times. In addition, since isolation can be obtained between the contact blocks and between the RF relay device and external equipment, the RF relay device is not easily adversely affected by unnecessary electromagnetic wave interference around the device. Furthermore, according to the present invention, an electromagnet can be located near the contact blocks, and two transfers can be driven with a short distance by a single electromagnet. Therefore, an RF relay device of a two-transfer type which can save an installation space and can be suitably mounted on a printed circuit board is obtained.

In addition, according to the RF relay device of the present invention described above, the shielding block structure is adopted to not only obtain isolation between the contact blocks but also maintain RF characteristic impedances in storage spaces for the contact blocks in the block body and terminal portions at a predetermined value (50  $\Omega$ ). Therefore, a use frequency band can be extended to an RF band in the order of several GHz (2.2 GHz in actual measurement).

Furthermore, high reproducibility of about 0.02 dB is obtained in actual measurement. Therefore, reliability including the reproducibility can be significantly improved.

#### Claims

1. A relay device for switching a radio fre-

quency signal, said device comprising:

first and second contact blocks (1, 1) each having a substantially rectangular insulating member (2), a pair of stationary contact members (8, 9) projecting inward from said insulating member (2) and supported with a predetermined interval therebetween, a movable contact member (14) arranged between said pair of stationary contact members (8, 9) and supported by said insulating member, and first, second, and third terminals (3, 4, 5) for electrically extracting said pair of stationary contact members (8, 9) and said movable contact member (14), respectively, and projecting from a base portion of said insulating member (2) with predetermined intervals therebetween;

an electromagnet (30) having a movable member (30a) for commonly acting on said movable contact members (14, 14) of said first and second contact blocks (1, 1) to move each movable contact member (14) toward one of said pair of stationary contact members (8, 9) of each of said first and second contact blocks (1, 1);

a shielding block member (17) with a substantially H-shaped section, having two storage spaces for storing said first and second contact blocks (1, 1), respectively, a support portion for mounting said electromagnet (30), and a predetermined number of notched portions for guiding said first, second, and third terminals (3, 4, 5) of each of said first and second contact blocks (1, 1), at least a surface of said shielding block member (17) having conductivity; and

a shielding case (31) for shielding at least an edge of an opening portion of said shielding block member (17).

2. A device according to claim 1, characterized in that said shielding case (31) is electrically connected to said shielding block member (17).

3. A device according to claim 1, characterized in that said movable contact member (14) has a free end extending outward from said storage space of said shielding block member (17), said movable member (30a) of said electromagnet (30) acting on said free end of said movable contact member, so that contact point locations of said movable contact member (14) and said pair of stationary contact members (8, 9) are shielded by said shielding block member (17) and said shielding case (31).

4. A device according to claim 1, characterized in that distances from end faces of said first, second, and third terminals (3, 4, 5), said pair of stationary contact members (8, 9), and said movable contact member (14) to said shielding block member (17) and said shielding case (31) are set such that RF characteristic impedances therebetween can be considered substantially unchanged before and after movement of said mov-

able contact member (14).

5. A device according to claim 1, characterized in that said shielding block member (17) has first, second, third, and fourth ground terminals (20) arranged between said first, second, and third terminals (3, 4, 5) of each of said first and second contact blocks (1, 1).

6. A device according to claim 1, characterized in that said device further comprises a bottom case (32) arranged on a bottom portion of said shielding block member (17) in order to seal the edge of said opening portion of said shielding case (17).

7. A device according to claim 1, characterized in that said shielding block member (17) comprises:

a first block member (17b) having a projecting portion (27) with a predetermined width at a central portion thereof, step portions (28, 29) in contact with side surfaces of said first and second contact blocks (1, 1) at both ends thereof, and a lower surface portion in contact with upper surfaces of said first and second contact blocks (1, 1), at least a surface of said first block member (17b) having conductivity; and

a second block member (17a) having projections (22) located at four corners thereof and in contact with end faces of said first and second contact blocks (1, 1), an upper surface portion in contact with lower surfaces of said first and second contact blocks (1, 1), a shielding wall (21) for shielding said first and second contact blocks (1, 1), notched portions (24a, 24b, 24c) for receiving said terminals (3, 4, 5) of said first and second contact blocks (1, 1), and a plurality of ground terminals (20) projecting in the same direction as said terminals of said first and second contact blocks (1, 1) and connected to a common potential upon operation, said second block member (17a) being connected to said first block member (17b) to form a substantially H-shaped section with an upper surface of said shielding wall (21) being in contact with a lower surface of said projecting portion of said first block member (17b), and at least a surface of said second block member (17a) having conductivity.

8. A device according to claim 1, characterized in that said electromagnet (30) comprises a coil bobbin (30e) having a hollow portion, a coil (30b) wound around said coil bobbin (30e), a yoke (30d) to be inserted in said hollow portion of said coil bobbin (30e), an armature (30d2) flexibly supported at one end of said yoke (30d), a distal end of said armature (30d2) extending from said hollow portion at the other end of said yoke (30d), and a movable member (30a) supported at said distal end of said armature (30d2) and moving in substantially the same direction as an attracting direction of said armature (30d2) with respect to said yoke (30d).

9. A device according to claim 6, characterized

in that said bottom case (32) has a molded very-thin-plate structure molded by a plastic resin material and comprises:

a thin-plate main body (321a) formed flat to have a predetermined thickness;

a projecting portion (322) projecting from at least one surface of said thin-plate main body (321a) and continuously formed along an edge portion of said thin-plate main body so as to be separated inward from said edge portion by a predetermined distance; and

notches (322a) formed in part of said projecting portion.

10. A relay device comprising:

first and second electrical contact means (1, 1) each having at least a pair of movable contact member (14) and a stationary contact member (8, 9) which can be contacted to/separated from each other;

driving means (30) having a movable member (30a) for commonly applying a driving force to said each movable contact member (14) of said first and second electrical contact means (1, 1) in order to contact/separated said each movable contact member (14) to/from said each stationary contact member (8, 9);

mounting means (17) formed to have a substantially H-shaped section and conductivity on at least a surface thereof in order to store said first and second electrical contact means (1, 1) with said first and second electrical contact means (1, 1) being electrically isolated and to mount said driving means (30); and

shielding means (31) for shielding at least an edge of an opening portion of said mounting means (17).

11. A high frequency relay device comprising:

first and second contact blocks (1, 1) each having an insulating member (2) integrally incorporating a pair of stationary contact plates (8, 9), a movable contact spring (14) movable between said pair of stationary contact plates (8, 9) to open/close a switch, and a plurality of terminals for electrically extracting said stationary contact plates and said movable contact spring, and having a contact member at a contact portion of each contact;

an electromagnet (30) having a movable member (30a) for displacing a free end of said movable contact spring (14) of each of said first and second contact blocks (1, 1) toward one of said stationary contact plates (8, 9);

a block member (17) formed to have a substantially H-shaped section, having a plurality of ground terminals (20) integrally formed on and projecting in the same direction as said terminals from a lower surface thereof and connected to a common potential upon operation, having an electromagnet (30) on an upper surface thereof, storing said first and second contact blocks (1, 1) in first and second

storage spaces formed therein, respectively, and having a shielding wall (21) for isolating said first and second contact blocks; and a conductive shielding case (31) for covering outer surfaces of said first and second contact blocks (1, 1), said electromagnet (30), and said block member (17).

12. A device according to claim 11, characterized in that said block member (17) and said shielding case (17) are electrically connected with each other by connecting means.

13. A device according to claim 11, characterized by further comprising a bottom case (32), arranged on a lower surface of said block member (17), for closing an opening portion between said bottom case (32) and a peripheral portion of said shielding case (31).

14. A shielding block structure for switching a radio frequency, comprising:  
first and second contact blocks (1, 1) each having an insulating member (2) integrally incorporating a pair of stationary contact plates (8, 9), a movable contact spring (14) movable between said pair of stationary contact plates (8, 9) to open/close a switch, and a plurality of terminals (3, 4, 5) for electrically extracting said stationary contact plates (8, 9) and said movable contact spring (14); and a block member (17) formed to have a substantially H-shaped section in order to obtain first and second storage spaces for electrically isolating and storing said first and second contact blocks (1, 1), and having through grooves (24a, 24b, 24c) for receiving terminals (3, 4, 5) of said first and second contact blocks (1, 1) and a plurality of ground terminals (20) projecting in the same direction of said terminals (3, 4, 5) of said first and second contact blocks (1, 1) to be stored and connected to a common potential upon operation, said through grooves (24a, 24b, 24c) and said ground terminals (20) being formed integrally with said block member (17), and at least a surface of said block member (17) having conductivity, wherein predetermined intervals are maintained from said stationary contact plates (8, 9) and said movable contact springs (14) to the opposing block member and from said terminals (3, 4, 5) of said first and second contact blocks (1, 1) to the opposing block member (17) in said first and second storage spaces, thereby maintaining a predetermined characteristic impedance, and electromagnetic wave is shielded between said first and second contact blocks (1, 1) stored in said first and second storage spaces, respectively.

15. A structure according to claim 14, characterized in that said block member (17) includes step portions (29a) and projections (22) to define storage positions of said first and second contact blocks (1, 1), thereby maintaining the predeter-

mined characteristic impedance.

16. An attenuator using a radio frequency relay device, said attenuator comprising:

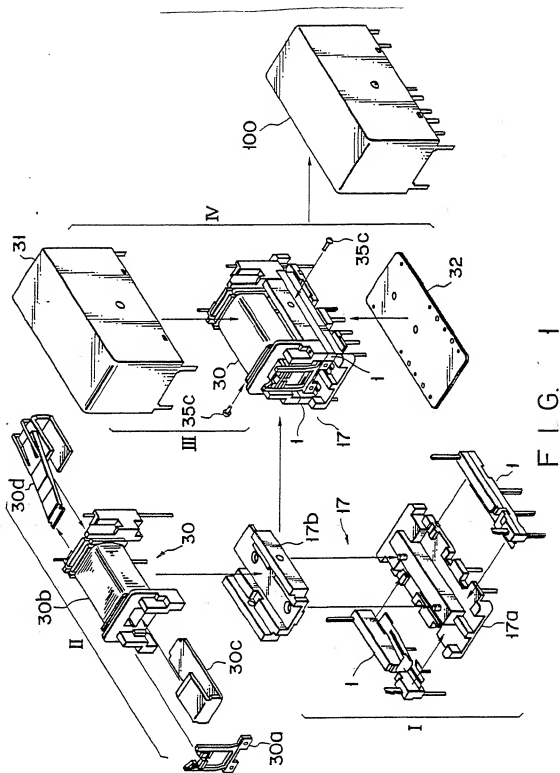
a radio frequency relay device (100) including a first contact block (1) having first, second, and third terminals (3, 4, 5) for electrically extracting a pair of stationary contact members (8, 9) and a movable contact member (14), respectively, and a second contact block (1) having fourth, fifth, and sixth terminals (3, 4, 5) for electrically extracting a pair of stationary contact member (8, 9) and a movable contact members (14), said first, second, and third terminals being arranged parallel to said fourth, fifth, and sixth terminals (3, 4, 5);

an input line (IN) connected to said third terminal (5) for extracting said movable contact member (14) of said first contact block (1);

a through line (TL) directly connected between said first terminal (3) for extracting one of said stationary terminals (8, 9) of said first contact block (1) and said fourth terminal (3) for extracting one of said stationary contact members (8, 9) of said second contact block (1);

an attenuating circuit including a plurality of resistors (R1, R2, R3) connected between said second terminal (4) for extracting the other stationary contact member (8, 9) of said first contact block (1) and said fifth terminal (4) for extracting the other stationary contact member (8, 9) of said second contact block (1); and

an output line connected to said sixth terminal (5) for extracting said movable contact member (14) of said second contact block (1).



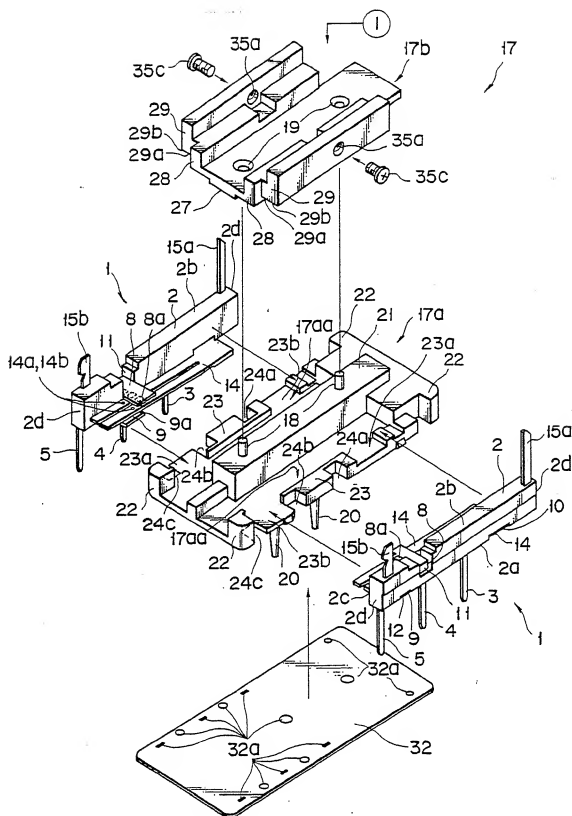
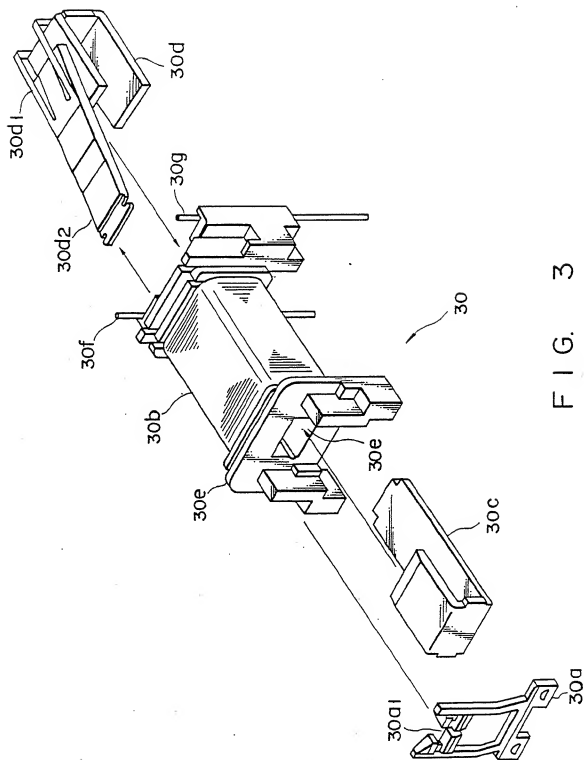


FIG. 2



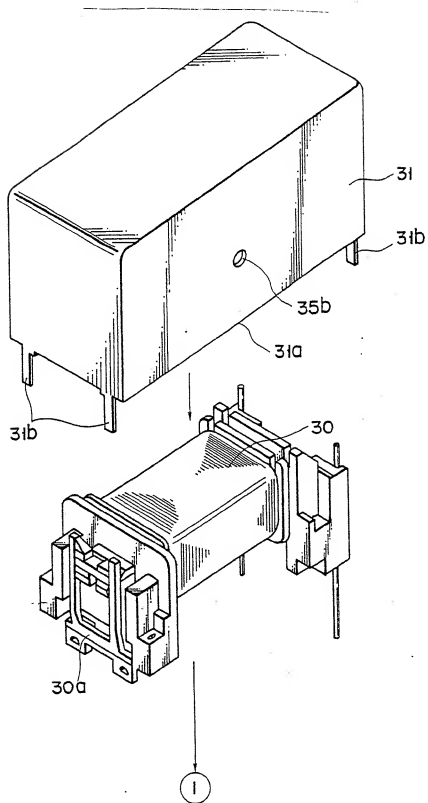


FIG. 4

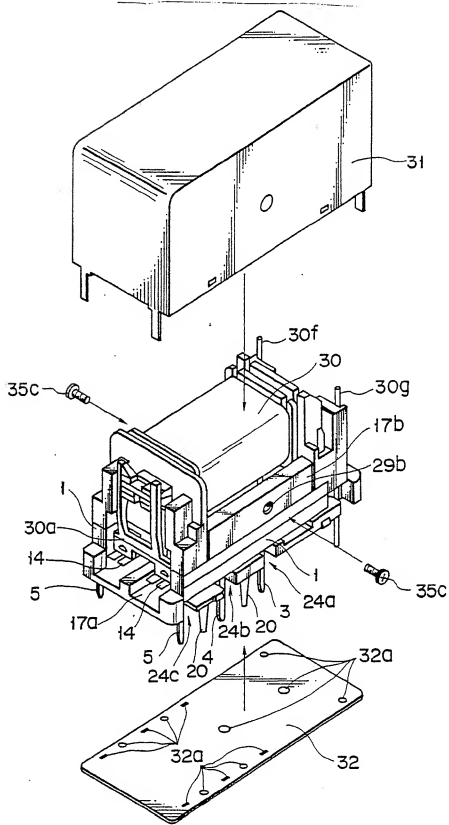


FIG. 5



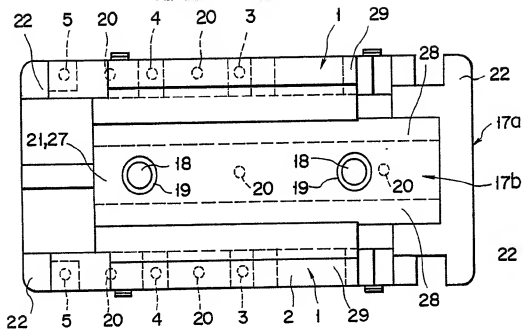


FIG. 6A

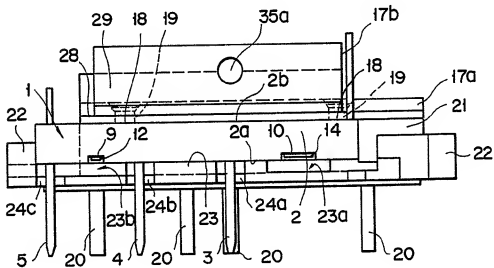


FIG. 6B

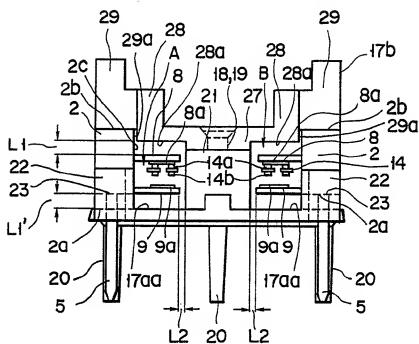


FIG. 6C

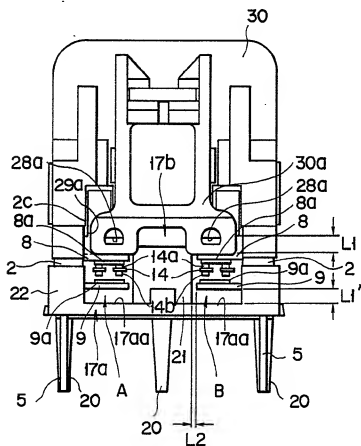


FIG. 7C

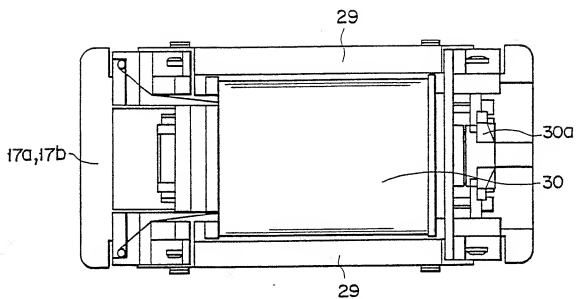


FIG. 7A

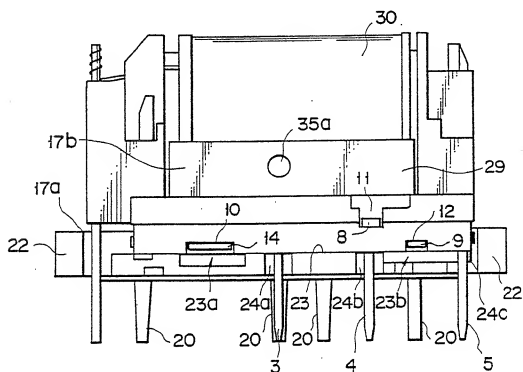


FIG. 7B

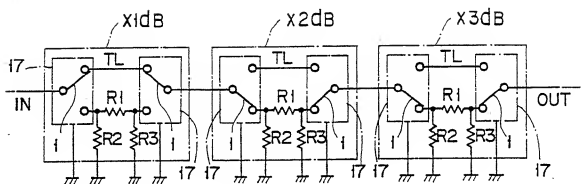


FIG. 8

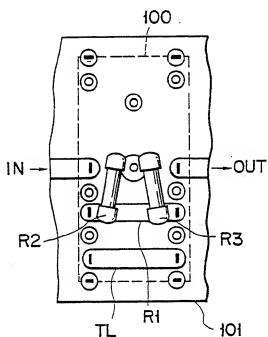


FIG. 9A

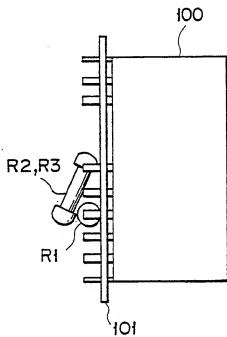


FIG. 9B

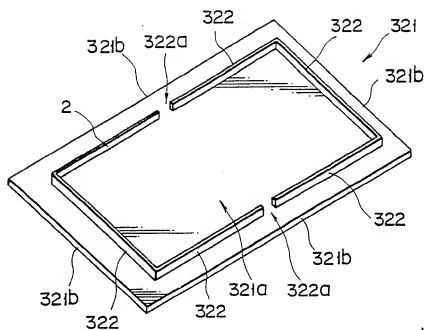


FIG. 10

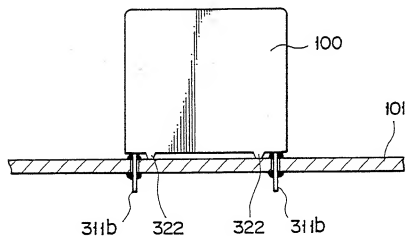


FIG. 12

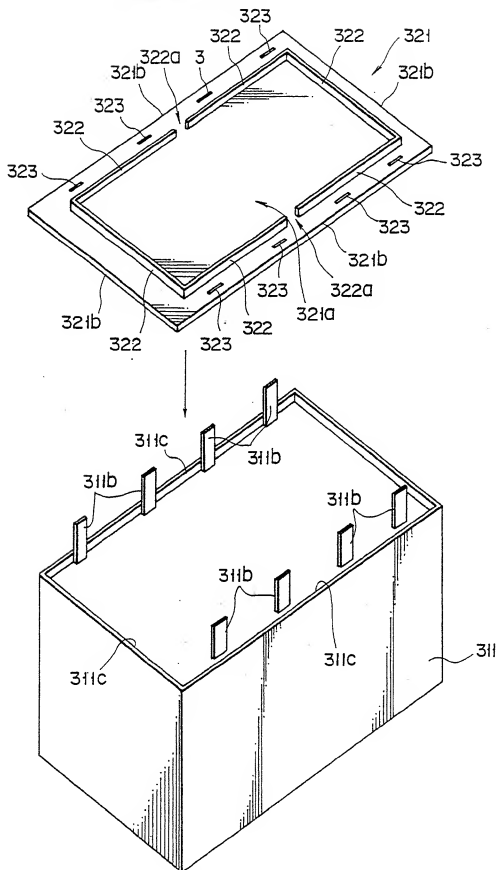
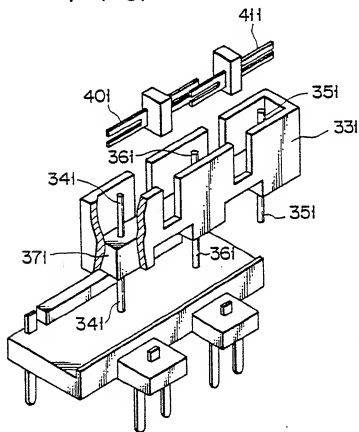
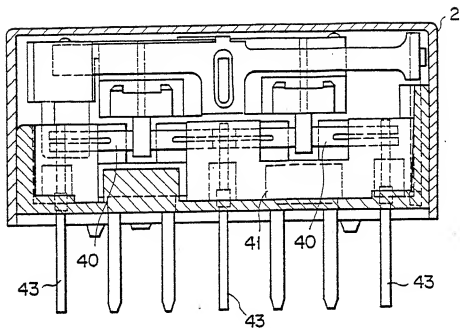


FIG. 11





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Publication number:

0 361 442 A3

## EUROPEAN PATENT APPLICATION

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Relay device for switching radio frequency signal.

Each of first and second contact blocks (1, 1) includes a substantially rectangular insulating member, a pair of stationary contact members projecting inward from the insulating member and supported with a predetermined interval therebetween, a movable contact member arranged between the pair of stationary contact members and supported by the insulating member, and first, second, and third terminals for electrically extracting the pair of stationary contact members and the movable contact member, respectively, and projecting from a base portion of the insulating member with predetermined intervals therebetween. An electromagnet (30) includes a movable member for commonly acting on the movable contact members of the first and second con-

tact blocks (1, 1) to move each movable contact member toward one of the pair of stationary contact members of each of the first and second contact blocks (1, 1). A shielding block member (17) with a substantially H-shaped section includes two storage spaces for storing the first and second contact blocks (1, 1), respectively, a support portion for mounting the electromagnet (30), and a predetermined number of notched portions for guiding the first, second, and third terminals of each of the first and second contact blocks. At least a surface of the shielding block member has conductivity. A shielding case (31) shields at least an edge of an opening portion of the shielding block member (17).

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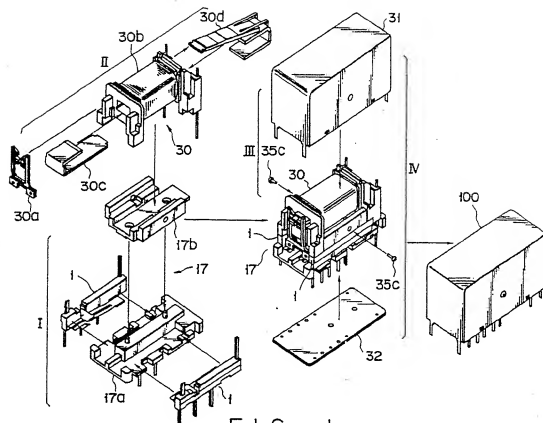


FIG. 1



European Patent  
Office

# EUROPEAN SEARCH REPORT

Application number

EP 89117854

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 5)
A	EP-A-124109 (ORMON TATEISI ELECTRONICS CO.) * page 26, line 16 - page 32, line 21 * * page 42, line 21 - page 43, line 23; figures 3-15, 24 *	1, 5, 10 11	H01H50/10 H01H51/22
A	EP-A-183867 (MATSHUSHITA ELECTRIC WORKS) * page 6, paragraph 2,3; claim 1; figures 1-5 *	1, 5, 10 11	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 5)
			H01H H05K
The present search report has been drawn up for claims 1-15			
Place of search		Date of completion of the search	Examiner
BERLIN		17.05.91	RUPPERT, W
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			



## CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims.

- ☐ All claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claims:
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.

## X LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirement of unity of invention and relates to several inventions or groups of inventions, namely:

1. 1-15 : RF relay
2. 16 : Attenuator using a RF relay

- ☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:
- ☒ None of the further search fees has been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims.

namely claims: 1-15